

Work Order ID 85243

June-05-12 9:09:48 AM

Ship *May 20th June*
85243

Page 1

Item ID: D412-742-013

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Float Skidtube Installation

Start Date: 05/06/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 19/06/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: MLJ

Date: 12/06/05

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

IIN D412-742

E

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D412-742-013 CHG007

JB

MLJ 12/06/15

1

12-06-20

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

1

12/06/15 JB

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

1

12-06-20

Picklist Print

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Work Order ID: 85243

85243

Parent Item: D412-742-013

D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 05/06/2012

Required Date: 19/06/2012

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP Rev: A05.10.13 New Issue KJ/JLM
 IPP Rev: B 06-06-08 As per DS19336 JLM IPP Rev: C
 07-12-03 ECN 1072 DD verified by: JLM
 IPP Rev: D 08-09-08 ecn 08-510 DD verified by: EC
 IPP Rev: E 09-01-23 as per DS19441 DD verified by: EC IPP Rev: F: add
 AN4C7A DD 10.01.13 verified by: EC IPP Rev: G 11.11.01 as per
 DS19517 REV.B DD verified by: EC IPP rev: H 12.01.12 PER IIN
 REV.E DD VERF: IPP Rev: I add AN4C47A DD 12.03.14
 verified by: EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN4C47A

Purchased

No

110

Each

48.0000

4

4

✓

23

30

AN4C47A

Bolt

Location

Loc Qty

Loc Code

ST361

48

118451

6

119798

2

121009

22

121585

18

D412-742-043

Manufactured

No

110

Each

0.0000

1

1

D412-742-043

Replacement Float Skidtube

**

86055 12/06/12

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: _____ Date: _____

QA Closed: _____ Date: _____

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update <input type="checkbox"/>	AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td><input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> <td><input type="checkbox"/></td> </tr> </table>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Supplier <input type="checkbox"/>	<input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Other <input type="checkbox"/>	<input type="checkbox"/>
Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Engineering <input type="checkbox"/>															
Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Quality <input type="checkbox"/>															
Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Supplier <input type="checkbox"/>	<input type="checkbox"/>															
Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Other <input type="checkbox"/>	<input type="checkbox"/>															

Root Cause	Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Doc/Data <input type="checkbox"/>									
Equip/Tooling <input type="checkbox"/>									
Operator <input type="checkbox"/>									
Material <input type="checkbox"/>									
Offset/Setup <input type="checkbox"/>									
Other <input type="checkbox"/>									
Process <input type="checkbox"/>									
Supplier <input type="checkbox"/>									
Training <input type="checkbox"/>									
Unauthorized <input type="checkbox"/>									

FAULT CATEGORY

Landing Gear	Hardware	General	Maintenance	Set-up
<input type="checkbox"/> Bending Passes Below Min	<input type="checkbox"/> Breaking	<input type="checkbox"/> Burrs	<input type="checkbox"/> Mislabeled	<input type="checkbox"/> Supplier
<input type="checkbox"/> Centre Not Concentric to O/S	<input type="checkbox"/> Missing	<input type="checkbox"/> Contamination	<input type="checkbox"/> Off-Set	<input type="checkbox"/> Temperature/Cure
<input type="checkbox"/> Cracks	<input type="checkbox"/> Size/Length	<input type="checkbox"/> Cut Too Short	<input type="checkbox"/> Orientation Misread	<input type="checkbox"/> Weld
<input type="checkbox"/> Crushed/Crimp at Bending	<input type="checkbox"/> Spinning	<input type="checkbox"/> Documentation/Data	<input type="checkbox"/> Out of Calibration	<input type="checkbox"/> Wrong Stock Pulled
<input type="checkbox"/> Inspection Strip in Tube	<input type="checkbox"/> Threading	<input type="checkbox"/> Finish	<input type="checkbox"/> Out of Sequence	<input type="checkbox"/> Other
<input type="checkbox"/> Other	<input type="checkbox"/> Wrong	<input type="checkbox"/> Inspection Incomplete	<input type="checkbox"/> Outside Dimensions	
<input type="checkbox"/> Positioned Wrong		<input type="checkbox"/> Inspection Unqualified	<input type="checkbox"/> Over/Under tolerance	
<input type="checkbox"/> Ripples on Inner Bend	Drill Holes	<input type="checkbox"/> Instructions Incomplete/Unclear	<input type="checkbox"/> Part Lost	
<input type="checkbox"/> Torque Waves in Extrusion	<input type="checkbox"/> Misaligned	<input type="checkbox"/> Jigs/Fixtures/Tooling	<input type="checkbox"/> Part Moved	
<input type="checkbox"/> Turning Sequence	<input type="checkbox"/> Ovalized	<input type="checkbox"/> Kit Incorrect	<input type="checkbox"/> Raw Material	
<input type="checkbox"/> Wave/Twist in Tube	<input type="checkbox"/> Over/Undersized	<input type="checkbox"/> Kit Missing		
	<input type="checkbox"/> Too Many			

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Work Order ID: 85243

85243

Parent Item: D412-742-013

D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 05/06/2012

Required Date: 19/06/2012

Start Qty: 1.00

Required Qty: 1.00

D2571

Manufactured No

110

Each

18.0000

D2571

Saddle, Fwd Out 205

**

Location

Loc Qty

Loc Code

ST

1

11644

1

ST425

-13

ST432

17

83451

5

83670

12

ST433

13

D2572

Manufactured No

110

Each

2.0000

D2572

Saddle, Fwd In 205

**

Location

Loc Qty

Loc Code

ST432

2

71107

2

D2573

Manufactured No

110

Each

22.0000

D2573

Saddle, Aft Out 205

**

Location

Loc Qty

Loc Code

ST423

-12

79424

0

ST433

22

83453

4

83454

6

83669

12

ST434

12

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NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: _____ Date: _____

QA Closed: _____ Date: _____

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update <input type="checkbox"/>	AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td><input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> <td><input type="checkbox"/></td> </tr> </table>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Supplier <input type="checkbox"/>	<input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Other <input type="checkbox"/>	<input type="checkbox"/>
Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Engineering <input type="checkbox"/>															
Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Quality <input type="checkbox"/>															
Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Supplier <input type="checkbox"/>	<input type="checkbox"/>															
Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Other <input type="checkbox"/>	<input type="checkbox"/>															

Root Cause	Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
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Equip/Tooling									
Operator									
Material									
Offset/Setup									
Other									
Process									
Supplier									
Training									
Unauthorized									

FAULT CATEGORY

Landing Gear	Hardware	General	Other
<input type="checkbox"/> Bending Passes Below Min	<input type="checkbox"/> Breaking	<input type="checkbox"/> Burrs	<input type="checkbox"/> Maintenance
<input type="checkbox"/> Centre Not Concentric to O/S	<input type="checkbox"/> Missing	<input type="checkbox"/> Contamination	<input type="checkbox"/> Mislabeled
<input type="checkbox"/> Cracks	<input type="checkbox"/> Size/Length	<input type="checkbox"/> Cut Too Short	<input type="checkbox"/> Off-Set
<input type="checkbox"/> Crushed/Crimp at Bending	<input type="checkbox"/> Spinning	<input type="checkbox"/> Documentation/Data	<input type="checkbox"/> Orientation Misread
<input type="checkbox"/> Inspection Strip in Tube	<input type="checkbox"/> Threading	<input type="checkbox"/> Finish	<input type="checkbox"/> Out of Calibration
<input type="checkbox"/> Other	<input type="checkbox"/> Wrong	<input type="checkbox"/> Inspection Incomplete	<input type="checkbox"/> Out of Sequence
<input type="checkbox"/> Positioned Wrong		<input type="checkbox"/> Inspection Unqualified	<input type="checkbox"/> Outside Dimensions
<input type="checkbox"/> Ripples on Inner Bend	<input type="checkbox"/> Misaligned	<input type="checkbox"/> Instructions Incomplete/Unclear	<input type="checkbox"/> Over/Under tolerance
<input type="checkbox"/> Torque Waves in Extrusion	<input type="checkbox"/> Ovalized	<input type="checkbox"/> Jigs/Fixtures/Tooling	<input type="checkbox"/> Part Lost
<input type="checkbox"/> Turning Sequence	<input type="checkbox"/> Over/Undersized	<input type="checkbox"/> Kit Incorrect	<input type="checkbox"/> Part Moved
<input type="checkbox"/> Wave/Twist in Tube	<input type="checkbox"/> Too Many	<input type="checkbox"/> Kit Missing	<input type="checkbox"/> Raw Material
			<input type="checkbox"/> Set-up
			<input type="checkbox"/> Supplier
			<input type="checkbox"/> Temperature/Cure
			<input type="checkbox"/> Weld
			<input type="checkbox"/> Wrong Stock Pulled
			<input type="checkbox"/> Other

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Work Order ID: 85243

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

85243

D412-742-013

Start Date: 05/06/2012

Required Date: 19/06/2012

Start Qty: 1.00

Required Qty: 1.00

D2574

Manufactured No

110

Each

22.0000

D2574

Saddle, Aft In 205

**

Location

Loc Qty

Loc Code

ST433

22

83455

4

83456

6

83671

12

D2876

Manufactured No

110

Each

132.0000

D2876

Saddle Spacer

**

Location

Loc Qty

Loc Code

ST020

132

79693

9

83323

40

83890

83

D2877

Manufactured No

110

Each

102.0000

D2877

Saddle Spacer

**

Location

Loc Qty

Loc Code

ST020

102

83324

39

83891

63

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Work Order ID: 85243

85243

Parent Item: D412-742-013

D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 05/06/2012

Required Date: 19/06/2012

Start Qty: 1.00

Required Qty: 1.00

D3403-1

Manufactured No

110 Each

55.0000

8 8

**

D3403-1

Bushing

Location

Loc Qty

Loc Code

ST041

15

70696

15

ST042

40

80208

7

80219

4

81529

29

D3403-5

Manufactured No

110 Each

38.0000

8 8

**

D3403-5

Bushing

Location

Loc Qty

Loc Code

ST042

38

81531

38

D2747

Manufactured No

110 Each

172.0000

4 4

**

D2747

Set Screw

Location

Loc Qty

Loc Code

ST017

172

79520

5

81877

167

D3533-1

Manufactured No

110 Each

106.0000

2 2

**

D3533-1

Set Screw

Location

Loc Qty

Loc Code

ST053

106

80326

6

83892

100

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Work Order ID: 85243

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

85243

D412-742-013

Start Date: 05/06/2012

Required Date: 19/06/2012

Start Qty: 1.00

Required Qty: 1.00

AN4C6A Purchased No 110 Each 567.0000

AN4C6A
Bolt

16 16
** 121657 JB

Location	Loc Qty	Loc Code
FG	4	
103344	4	
ST356	563	
116704	2	
121656	61	
21658	500	

AN4C53A Purchased No 110 Each 22.0000

AN4C53A
Bolt

121656
4 4
** JB

Location	Loc Qty	Loc Code
ST361	22	
121183	22	

AN4C52A Purchased No 110 Each 56.0000

AN4C52A
BOLT

121183
4 4
** JB

Location	Loc Qty	Loc Code
ST361	56	
117688	6	
120364	50	

AN6C12A Purchased No 110 Each 38.0000

AN6C12A
BOLT

120364
8 8
** JB 12/06/15

Location	Loc Qty	Loc Code
ST341	38	
121541	38	

121541

Picklist Print

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Work Order ID: 85243

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

85243

D412-742-013

Start Date: 05/06/2012

Required Date: 19/06/2012

Start Qty: 1.00

Required Qty: 1.00

D3672-3 Manufactured No

110 Each

655.0000

32 32

D3672-3

Phenolic Washer

**

Location

Loc Qty

Loc Code

ST060

655

84361

655

110

Each

0.0000

32 32

AN960C416L

Purchased

No

*AN960C416I *

WASHER

**

D3672-9

Manufactured

No

110

Each

348.0000

8 8

D3672-9

Phenolic Washer

**

Location

Loc Qty

Loc Code

ST060

348

81763

348

110

Each

231.0000

8 8

NAS1149C0632R

Purchased

No

NAS1149C0632R

WASHER

**

Location

Loc Qty

Loc Code

ST297

231

119736

2

121060

29

121825

200

110

Each

243.0000

8 8

D3672-11

Manufactured

No

D3672-11

Phenolic Washer

**

Location

Loc Qty

Loc Code

ST060

243

77483

243

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Picklist Print

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Work Order ID: 85243

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

85243

D412-742-013

Start Date: 05/06/2012

Required Date: 19/06/2012

Start Qty: 1.00

Required Qty: 1.00

MS21043-4

Purchased

No

110

Each

1,287.000

29 29

MS21043-4

Nut

**

JB



Location

Loc Qty

Loc Code

FG

40

104603

40

ST301

1247

119546

131

121162

616

121652

500

121162

D3403-3

Manufactured

No

110

Each

29.0000

8 8

D3403-3

Bushing

**

JB



Location

Loc Qty

Loc Code

ST042

29

81530

7

84503

22

84503

D3405-041

Manufactured

No

110

Each

16.0000

0 1

D3405-041

Lug Assembly

**

JB



12/06/15

Location

Loc Qty

Loc Code

ST478

16

62227

2

77000

2

83896

12

83896

Picklist Print

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Work Order ID: 85243

85243

Parent Item: D412-742-013

D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 05/06/2012

Required Date: 19/06/2012

Start Qty: 1.00

Required Qty: 1.00

D3405-043

Manufactured No

110

Each

12.0000

D3405-043

Lug Assembly

**

83372 JB

Location

Loc Qty

Loc Code

ST478

12

82038

1

83897

11

Purchased No

110

Each

143.0000

AN4C7A

AN4C7A

Bolt

**

JB

Location

Loc Qty

Loc Code

ST356

143

109147

143

Manufactured No

110

Each

25.0000

D3407-041

D3407-041

TowRing

**

109147

Location

Loc Qty

Loc Code

ST463

25

82067

6

82068

19

Manufactured No

110

Each

31.0000

D3417-3

D3417-3

Washer

**

82068

Location

Loc Qty

Loc Code

FG

9

33519

9

ST042

22

80225

22

80225

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Work Order ID: 85243

85243

Parent Item: D412-742-013

D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 05/06/2012

Required Date: 19/06/2012

Start Qty: 1.00

Required Qty: 1.00

D3456-1

Manufactured No

110 Each

149.0000

D3456-1
Washer

**

2B

52

Location

Loc Qty

Loc Code

FG

7

25701

7

ST044

142

80252

1

81876

41

83584

100

Purchased No

110 Each

141.0000

AN3C37A
AN3C37A
BOLT

**

JB

52

Location

Loc Qty

Loc Code

ST354

141

116874

11

117010

2

120422

3

121068

75

121585

50

Purchased No

110 Each

24.0000

AN3C40A
AN3C40A
BOLT

**

JB

12/06/15

52

Location

Loc Qty

Loc Code

ST354

24

114442

24

114443

Picklist Print

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Work Order ID: 85243

85243

Parent Item: D412-742-013

D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 05/06/2012

Required Date: 19/06/2012

Start Qty: 1.00

Required Qty: 1.00

AN3C41A

Purchased

No

110

Each

138.0000

AN3C41A
BOLT

**

Location

Loc Qty

Loc Code

FG

4

103324

4

ST354

134

120753

24

121013

30

121313

80

121013

AN3C42A

Purchased

No

110

Each

32.0000

AN3C42A
BOLT

**

Location

Loc Qty

Loc Code

ST354

32

106176

1

120464

6

121103

25

120464

AN3C43A

Purchased

No

110

Each

92.0000

AN3C43A
BOLT

**

Location

Loc Qty

Loc Code

ST354

92

114455

2

119673

1

120465

89

120465

Picklist Print

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Work Order ID: 85243

85243

Parent Item: D412-742-013

D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 05/06/2012

Required Date: 19/06/2012

Start Qty: 1.00

Required Qty: 1.00

AN3C46A Purchased No

110 Each

53.0000

AN3C46A

BOLT

**

Location

Loc Qty

Loc Code

ST355

53

120447

53

110

Each

0.0000

AN960C10L

NAS1149C0332

Purchased

No

AN960C10L

washer

MS21043-3

Purchased

No

110

Each

1,557.000

MS21043-3

Nut

**

**

Location

Loc Qty

Loc Code

FG

72

103691

72

GA

14

120693

14

ST301

1471

118077

2

118614

51

118686

30

119758

20

121255

368

121708

1000

5.2 D412-742-013 (APICAL TRI-BAG) Float Skidtube Installation Parts List

Item	Qty -013	Qty -043	Part Number	Description
	X		D412-742-013	FLOAT SKIDTUBE INSTALLATION
	1	X	D412-742-043	FLOAT SKIDTUBE
		1	D3391-043	412 FLOAT SKIDTUBE
1		*24	*AN3C4A	*BOLT
3		*10	*AN3C6A	*BOLT
4		*4	*AN3C7A	*BOLT
5		*38	*AN960C10L	*WASHER
21		*1	*D4095-041	*WEARSHOE (REPLACES D3564-1)
22		*1	*D4095-043	*WEARSHOE (REPLACES D3564-3)
23		*1	*D4095-045	*WEARSHOE (REPLACES D3564-5)
10		*1	*D3391-021	*412 FORWARD TUBE
11		**1	**D3401-041	**TOW CAP
12A		**10	**AELS-1032-225	**INSERT (REPLACES NAS1330S3KB166)
13		**10	**AN3C4A	**BOLT
14A		**4	**D3672-1	**WASHER (REPLACES NAS1515H3L)
14B		**10	**AN960C10L	**WASHER
24		**1	**D4095-051	**WEARSHOE (REPLACES D3564-13)
20		*1	*D3391-023	*412 MID TUBE
28		**20	**AELS-1032-130	**INSERT (REPLACES NAS1330S3KB116)
30		*1	*D3391-025	*412 AFT TUBE
25		**1	*D4095-049	**WEARPAD (REPLACES D3537-1)
26		**1	*D4095-047	**WEARPAD (REPLACES D3537-7)
31		**1	**D2646	**AFT CAP
32		**14	**AELS-1032-130	**INSERT
36		**8	**AELS-1032-225	**INSERT (REPLACES NAS1330S3KB366)
37A		**6	**AN3C4A	**BOLT
37B		**4	**AN3C5A	**BOLT
38A		**2	**D3672-1	**WASHER (REPLACES NAS1515H3L)
38B		**10	**AN960C10L	**WASHER

(CONTINUED ON PAGE 20)

(CONTINUED FROM PAGE 19)

Item	Qty -013	Qty -043	Part Number	Description
40	1		D2571	SADDLE, FWD OUTSIDE
41	1		D2572	SADDLE, FWD INSIDE
42	1		D2573	SADDLE, AFT OUTSIDE
43	1		D2574	SADDLE, AFT INSIDE
44	2		D2876	SADDLE SPACER
45	2		D2877	SADDLE SPACER
46A	8		D3403-1	BUSHING
46B	8		D3403-5	BUSHING
47A	4		D2747	SET SCREW
47B	2		D3533-1	SET SCREW
48	16		AN4C6A	BOLT
49A	4		AN4C52A	BOLT
49B	4		AN4C53A	BOLT
50	8		AN6C12A	BOLT
51A	32		D3672-3	WASHER (REPLACES NAS1515H4L)
51B	32		AN960C416L	WASHER
52A	8		D3672-9	WASHER (REPLACES NAS1515H6L)
52B	8		AN960C616L	WASHER
53	8		D3672-11	WASHER (REPLACES NAS1515H7L)
54	24		MS21043-4	NUT
55	4		AN4C7A	BOLT
56	2		D3591-1	BUSHING
60	8		D3403-3	BUSHING
61	1		D3405-041	GHW LUG
62	1		D3405-043	GHW LUG
63	4		AN4C47A	BOLT
64	4		MS21043-4	NUT
70	1		D3407-041	TOW RING
71	2		D3417-3	WASHER
72	1		MS21043-4	NUT
73	1		D3456-1	WASHER
91	1		AN3C37A	BOLT
92	1		AN3C40A	BOLT
93	1		AN3C41A	BOLT
94	1		AN3C42A	BOLT
95	4		AN3C43A	BOLT
97	5		AN3C46A	BOLT
99	26		AN960C10L	WASHER
100	13		MS21043-3	NUT

*DENOTES PART IS INCLUDED WITH D3391-043 ASSEMBLY ABOVE

**DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE